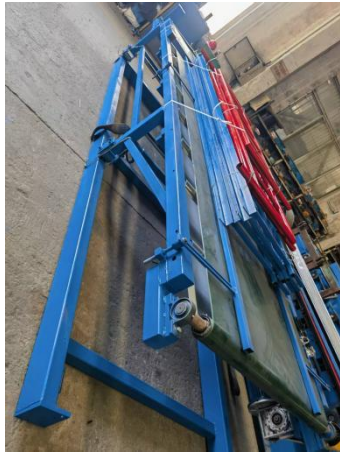


Sandwich Panel Production Line

1. Machine Specification

NO	Specification
1	multi-functional sandwich panel production line ,
2	The main unit is 10 meters long, with 63 upper and lower rollers, each 180mm in diameter. 
3	conveyor belts have separate speed control via frequency converters .  
4	Pneumatic lifting of corrugated roller frame 



LONGKOU HOTY MANUFACTURE AND TRADE CO.,LTD

Add:Dongjiang Street,Longkou City,ShandongProvince,China

Phone:0086-13406503677

Email:shaoli@lkhoty.cn

8	Low-voltage electrical appliances are supplied by Schneider Electric and Chint.Hailipu frequency inverter.	
12	Required voltage 380V 50Hz	

2. Panel specifications

NO	Specification	Detail
1	xps core material s- port flat panel	1190 mm /1000mm
2	Core material height	50mm/150mm,
3	XPS core material 1000mm overlap corrugated board	
4	unfolded width of the raw material	1250mm - 1060mm

3. Machine List

1	Multi-functional Composite Main Unit (10 meters long)	1 Unit
2	Equipment Adjustment Block	27 Pieces
3	Finished Product Cutting Table (with Pneumatic Up/Down Lift	1 Unit



LONGKOU HOTY MANUFACTURE AND TRADE CO.,LTD

Add:Dongjiang Street,Longkou City,ShandongProvince,China
Phone:0086-13406503677 Email:shaoli@lkhoty.cn

29	Glue Drip Tube	4 Rods
30	Glue Tank Connector	2 Sets
31	Glue-Spreading Plate Assembly (Upper/Lower)	2 Sets
32	Limit Switch	10 Items
33	Glue Reservoir	4 Items
34	T-Fittings, Elbows, Solenoid Valves, Hydraulic Oil	
35	Access Ladder	1 Item
36	Moisture Separator	1 Set
37	Safety Guardrail	1 Set
38	Corrugating Machine Model: 1000mm Overlapping XPS-Core Corrugated Panel Machine	
39	The cutting table utilizes a servo-motor-driven tracking mechanism to ensure precise length dimensions for the finished products.	1 Unit

4. Machine running need Auxiliary Machinery

辅机：5.5kw 或 7.5kw 的空压机，起吊 5 吨的行车或电动葫芦

原材料：彩钢卷 1250mm 和 1060mm,芯材 xps,双组份胶水

Auxiliary Equipment: 5.5 kW or 7.5 kW air compressor; 5-ton overhead crane or electric hoist. Raw Materials: 1250 mm and 1060 mm color-coated steel coils, XPS core material, and two-component adhesive.