1	2	3	4	5	6
				8轴拉丝机	
3M auto feeding conveyor	2M belt conveyor	calibration sander	2M belt conveyor	8-Shaft Brushing Machine	3M dust collector
2M	2M	2M	2M	3.6M	3M
1.5KW	0.4KW	25KW	0.4KW	40KW	1.5KW
		surface polishing0.05-0.1mm,sand belt:180#,240#		surface polishing and brushing better then 4-shaft, from the 1st shaft:0.4,0.3,0.2,0.2,0.15,0.15, 1.0,0.8	
7	8	9	10	11	12
					0000
double roller coater sealer	double roller coater sealer	double heads brush machine	2M belt conveyor	10m jet air dryer	4 lamps UV dryer
1.9M	1.9M	1.8M	2M	10M	2.5M
4.5KW	4.5KW	3.75KW	0.4KW	45KW	25KW
uv stain 1st, pumpx2	pumpx1	make color even, water-brushx2			

13	14	15	16	17	18
e e					
double heads polish machine	2M belt conveyor	double roller coater sealer	2 lamps UV dryer	double roller coater sealer	2M belt conveyor
1.8M	2M	1.9M	2M	1.9M	2M
5KW	0.4KW	7.5KW	13.25KW	7.5KW	0.4KW
remove the trimming, polishing after		taia 2ad			
drying, 0.8,0.6, sand belt:240#,320#		uv stain 2nd, pumpx2		uv stain 3rd, pumpx1	
19	20	21	22	23	24
	Culations				
2 lamps uv dryer	sanding machine	2M belt conveyor	double roller coater sealer	double heads brush machine	2M belt conveyor
2M	1.3M	2M	1.8M	1.8M	2M
13.25KW	37kw	0.4KW	7.5KW	3.75KW	0.4KW
	sand the base-coat to have				
	sand the base-coat to have better scrach resistance, sand		uv stain 4th, pumpx2	water-brushx2	

2 tamps UV dryer	25	26	27	28	29	30
2M   2M   2.5M   2M   1.5M   3M   1.5M   37KW   1.5KW   1.5KW   2M   2M   2M   2M   2M   2M   2M   2					Chla Lung	
13.25KW 0.4KW 1.5KW 1.5K	2 lamps UV dryer	2M belt conveyor	U-turn conveyor	2M belt conveyor	sanding machine	3M dust collector
31 32 33 34 35 36  2M belt conveyor single roller coater 2 lamps UV dryer 2M belt conveyor single roller coater 2M 2M 2M 1M 2M 2M 1M 2M 2M 2M 0.4KW 5.5KW 13.25KW 0.4KW 5.5KW 0.4KW 0.4KW 5.5KW 0.4KW 0.4KW 0.5KW 0.5KW 0.4KW 0.5KW 0.5KW 0.5KW 0.4KW 0.5KW			2.5M	2M	1.5M	3M
31 32 33 34 35 36  2M belt conveyor single roller coater 2 lamps UV dryer 2M belt conveyor single roller coater 2M belt conveyor 2M 1M 2M 2M 1M 2M 2M 2M 2M 1M 2M 2M 2M 0.4KW 5.5KW 0.4KW	13.25KW	0.4KW	0.75KW	0.4KW		1.5KW
2M belt conveyor single roller coater 2 lamps UV dryer 2M belt conveyor single roller coater 2M belt conveyor 2M 1M 2M 1M 2M 2M 1M 2M 2M 1M 2M 0.4KW 5.5KW 0.4KW 13.25KW 0.4KW 5.5KW 0.4KW 13.25KW 0.4KW 13.25KW 0.4KW 14 0.4KW 15 0					polishing, sand belt:400#	
2M	31	32	33	34	35	36
2M						
0.4KW   5.5KW   13.25KW   0.4KW   5.5KW   0.4KW   0.	2M belt conveyor			2M belt conveyor		
uv top coating 1st, pumpx1  37  38  4 lampls UV dryer  2M belt conveyor sanding machine single roller coater  2.5M  2M  1.3M  1M	2M	1M	2M	2M	1M	
4 lampls UV dryer 2M belt conveyor sanding machine single roller coater 2.5M 2M 1.3M 1M	0.4KW		13.25KW	0.4KW		0.4KW
4 lampls UV dryer 2M belt conveyor sanding machine single roller coater 2.5M 2M 1.3M 1M					uv top coating 2nd, pumpx1	
2.5M 2M 1.3M 1M	0 0 0 0	38	Chalung			
2.5M 2M 1.3M 1M	4 lampls UV dryer	2M belt conveyor	sanding machine	single roller coater		
		0.4KW	37kw	5.5KW		