

1	2	3	4	5	6
					
3M auto feeding conveyor	2M belt conveyor	calibration sander	2M belt conveyor	8-Shaft Brushing Machine	3M dust collector
2M	2M	2M	2M	3.6M	3M
1.5KW	0.4KW	25KW	0.4KW	40KW	1.5KW
		surface polishing 0.05-0.1mm, sand belt: 180#, 240#		surface polishing and brushing better than 4-shaft, from the 1st shaft: 0.4, 0.3, 0.2, 0.2, 0.15, 0.15, 1.0, 0.8	
7	8	9	10	11	12
					
double roller coater sealer	double roller coater sealer	double heads brush machine	2M belt conveyor	10m jet air dryer	4 lamps UV dryer
1.9M	1.9M	1.8M	2M	10M	2.5M
4.5KW	4.5KW	3.75KW	0.4KW	45KW	25KW
uv stain 1st, pumpx2	pumpx1	make color even, water-brushx2			

13	14	15	16	17	18
					
double heads polish machine	2M belt conveyor	double roller coater sealer	2 lamps UV dryer	double roller coater sealer	2M belt conveyor
1.8M	2M	1.9M	2M	1.9M	2M
5KW	0.4KW	7.5KW	13.25KW	7.5KW	0.4KW
remove the trimming, polishing after drying, 0.8,0.6, sand belt:240#,320#		uv stain 2nd, pumpx2		uv stain 3rd, pumpx1	
19	20	21	22	23	24
					
2 lamps uv dryer	sanding machine	2M belt conveyor	double roller coater sealer	double heads brush machine	2M belt conveyor
2M	1.3M	2M	1.8M	1.8M	2M
13.25KW	37kw	0.4KW	7.5KW	3.75KW	0.4KW
	sand the base-coat to have better scratch resistance, sand belt:320#,400#		uv stain 4th, pumpx2	water-brushx2	

25	26	27	28	29	30
					
2 lamps UV dryer	2M belt conveyor	U-turn conveyor	2M belt conveyor	sanding machine	3M dust collector
2M	2M	2.5M	2M	1.5M	3M
13.25KW	0.4KW	0.75KW	0.4KW	37KW	1.5KW
31	32	33	34	35	36
					
2M belt conveyor	single roller coater	2 lamps UV dryer	2M belt conveyor	single roller coater	2M belt conveyor
2M	1M	2M	2M	1M	2M
0.4KW	5.5KW	13.25KW	0.4KW	5.5KW	0.4KW
	uv topcoating 1st, pumpx1			uv top coating 2nd, pumpx1	
37	38				
					
4 lamps UV dryer	2M belt conveyor	sanding machine	single roller coater		
2.5M	2M	1.3M	1M		
25KW	0.4KW	37kw	5.5KW		